



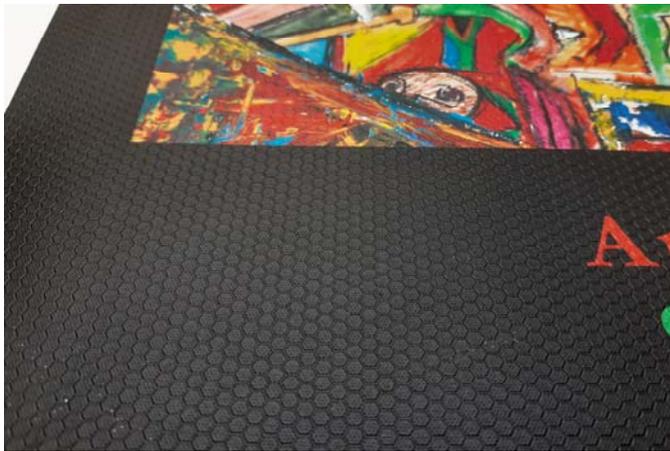
## Processing Guidelines

### Printing guidelines

Allow material to adapt to room conditions for 24 hours before printing. It is recommended to handle the media with cotton gloves. Make sure that the media comes not into contact with grease, oil, silicon, and dirt to avoid printing defects.

Load the media with care in the printers. Incorrect loading can cause skewing or creasing. Use a take-up device to prevent wrinkling.

It is recommended to calibrate the printer before printing and to make a test print. Print results will vary for different printer/ink combinations. Canon media profiles include recommended settings for ink restrictions and printer parameters. Depending on fluctuations in environment, printer, ink, media and applications, printer parameters may have to be adjusted slightly, in order to obtain the best results.



A key feature of this product is its unique hexagonal surface patterns. Above picture as reference

### Application guidelines

Minimum application temperature is 10°C.

Always pre-test the surface. The product has been used in many places under numerous possible conditions and has proven its reliability and performance.

The floor must be absolutely dry specially for outdoor use. This means that not only the surface must be dry, but also the moisture and humidity beneath the surface. After the product is applied, this trapped moisture can rise and lead to potential adhesion issues. The surface must be free from loose particles that may get between the adhesive and bonding surface. The surface has to be free from grease, oil stains, and other staining that could inhibit the adhesive performance.

Pay extra attention to polished surfaces and surface with an open porous structure, such as marble floors. These surfaces are typically the most sensitive and are not suited for any adhesive. Despite the surfaces being polished, they are very porous and absorb a portion of the adhesive. After removal, there is the potential for undesirable discoloration caused by the adhesive residue. This also applies to untreated wooden floors, carpets etc. Please pay special attention in these situations and inform your customer regarding the possible risks.

The durability of IJM715 is dependent on where the product has been applied. We recommend a maximum use of 1 month for floor application and 3 to 24 months for walls and non-pedestrian applications. However the lifetime heavily depends on the amount of mechanical abrasion of the surface where it is applied.

#### Standard disclaimer:

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